Splayed hard surfaces (Fig. 1) at the sides of



BUILDING RESEARCH

#### ACOUSTICAL PROPERTIES OF SOUND ABSORBING the sight lines ROOM DESIGN SOVER DIFFUSION OF THE STREET

provided in the room for better hand the proscenium opening are useful in reflection

A notable feature in the design of public buildings is the greater attention now given to their acoustics. Tbility to the listener. This decay is measured in Acoustical design is to be carried out such 1 that the 1 terms of the amount of time required for any sound highest standard of audibility and clarity are establi- an impulse to decay to one millionth of its initial value. shed within the buildings where satisfactory distening This is termed as the reverberation time (R.T.). It conditions are required. This Digest is concerned with a can be calculated from the following formula: the design of rooms in which the primary objective is clear communication from the source to a group of listeners. andience in the hall.

Under normal circumstances, the sound travelling directly from a speaker (source) to a listener becomes unintelligible beyond a distance of 9 metres. Reinforcement of sound can generally be done by using different surfaces of the room as redistributing elements. For useful reinforcement, the sound which is reflected from different surfaces of a room should reach the listener within 30 milliseconds of the direct sound. In other words, the difference in the path between the direct and reflected sounds should not be more than 12 metres. Associated to radmin a , mateva

closed wooden cabinet one above the other. The Sound have many different properties (like loudness and frequency) and these properties differ, to a significant degree, according to the type of sound generated at the source. The difference of levels, for example, from the loudest to the softest tones, is more in music than it is in speech, although the minimum level remains the same in both cases. Similarly, musical sound extends to a wider range of frequencies (30 Hz to 10,000 Hz) than does the sound of speech (500 Hz to 4000 Hz).

For the design of enclosures where good acoustics is absolutely necessary it is important to give sufficient attention to different factors which affect the quality of sound. Attempts have, therefore, been made in this Digest to throw some light upon the inter- action between different aspects of sound and the internal physical environment of the room. as 7.0 m above the ground and 6.0 m above the

# level (the ear level being taken as smill noishersdravan

A sound impulse takes some time to dissipate through gradual declination. It is important to know. speaker column as 1.3 m and the forward tilt as 17%.

of different materials, a scale based on the concept the time taken by this decay for high intelligi-

hate of the total absorption capacity

where V=the volume of the hall in cu. metres. T=the reverberation time in seconds, and A=absorption units in sq. metres=∑S«

where a is the absorption coefficient of are a S. Thus reverberation time increases with increase in volume of the room and/or with decrease in the amount of absorption. Will Tons O. Double of the significant

Values of reverberation time given in Table I may be used for design purpose, on shonegibnt merellab tol

are mener than normal thordence absorpti

C.B.R.L. are given in Ta Table I Recommended Values of Reverberation Time

| 3    | good ai <b>ytivitA</b> r. On the aconary act as reflectors | Optimum Reverberation<br>Time (500-1000 Hz) in<br>seconds, |
|------|--|--|
|      | 1. Lecture, convocation &                                  | and have absorption coefficients                           |
|      | similar activities using                                   | shape of the Room  |
|      | sound amplification 2. Cinema                              | A slightly conceve rear suif                               |
|      | 3. Drama plays   | ely providing 1.2 0.0 e reinfo                             |
|      | 4. Chamber music   | eaching 1.2  |
| 1000 | 5 Orchestra  | pherical enclosines tocus<br>areas and should, therefore   |

The volume per seat (person) is close to 4.2 cu. metres. A value of 5.7 cu. metres should not be usually exceeded.

Generally the designer makes a preliminary calculation of reverberation time when room volume and seating capacity have been established. This provides

up by furniture and audience.

a rough estimate of the total absorption capacity that must be provided in the room for better audibility.

### Sound Absorption

The sound absorption coefficient of a material is defined as the fraction of the incident sound energy absorbed by it. It depends on the nature of the material, on the frequency of the sound and on the angle at which the sound waves strike the surface of the material. For comparing the absorption capacity of different materials, a scale based on the concept of Noise Reduction Coefficient (NRC), is used. It is the average of the coefficients at four frequencies 250, 500, 1000, 2000 Hz.

Since the absorption coefficient of any material varies considerably with the angle of incidence of the sound waves, two types of measurements are normally carried out, one for normal incidence and the other for random incidence. The normal incidence sound absorption coefficient is useful for comparing the absorptivity of different materials and can be measured with a small sample of the material. Ine other measurement is done in a special chamber known as Reverberation Chamber in which sound waves strike the test sample from many directions simultaneously and therefore large areas of the sample are required. Generally the chamberc oefficients are nigher than normal incidence absorption coefficients. The values of the absorption coefficients for different indigenous acoustical materials tested in C.B.R.I. are given in Table II and Table III.

The audience in a room provides absorption amounting to about 0.46 units (sq. metres) per person and this is nearly constant over the important frequency range. Curtains also provide good absorption. On the other hand concrete and masonary act as reflectors and have absorption coefficient less than 0.05.

#### Shape of the Room

A slightly concave rear surface is useful for deliberately providing some reinforcement of the sound reaching distant seating areas. But cylindrical or spherical enclosures focus the sound in particular areas and should, therefore, be avoided.

similar activities using

A pair of large parallel surfaces causes a single sound impulse to be reflected back and forth, the successive transits being heard as a series of pulsations called "Flutter echo" It is quickly damped out if either surface is sufficiently absorptive or irregular. There is usually no problem between a horizontal ceiling and the floor as the latter is generally broken up by furniture and audience.

Splayed hard surfaces (Fig. 1) at the sides of a stage and the proscenium opening are useful in reflecting sound to rear parts of the auditorium. A reflective surface close to the stage is, therefore, a good practice.

Seats in the room should be raked so that the heads of the persons in one row do not intercept direct sound to persons in the row behind. A clearance of, 10 cm should be provided between the sight lines (ear being in the same line as the eyes) from two consecutive rows.

of Noise Reduction Coefficient (NRC), is used. It is a similar adding to agree all a sures all atom A the average of the coefficients at four frequencies to To further increase speech communication in a room, as 250, 500, 1000, 2000 Hz. and to another adding as compared to the reflected sound. This is achieved and varies considerably with the sangle of incidence of front of the proscenium and (ii) side reflectors measure the sound waves, two types of measurements are normally carried out, one for normal incidence and the other for random incidence. The normal incidence in the hall.

# Reinforcement of Sound through Loudspeakers

As has been mentioned earlier, sound energy generally needs to be reinforced to reach the rear listeners. Rooms smaller than 1400 cu. m., if properly designed, should not need electronic reinforcement, for most speakers and most musical performances, but beyond this size, electronic reinforcement is usually desired for speech. Column type of loudspeakers offer some advantages over other systems. In this system, a number of loudspeakers are mounted in a closed wooden cabinet one above the other. The inner sides of the cabinet are lined with about 2.5 cm thick acoustical material. The speakers are connected in a way that the sound intensity is maximum in the central speaker and decreases towards the end for example, from the loudest to the softest .srakers is more in music than it is in speech, although the

The length and tilt of column loudspeakers are interdependent. In Fig. 3, 1 is the horizontal distance from the position on the floor above which the column is to be located to the point farthest away from the column and h is the height of the column centre from the average ear, level. After h/l is known, one can determine from Fig. 3, the tilt of the column loudspeaker for a given nd, where n is the number of loudspeakers in the column and d is the distance between two consecutive speakers. As an example, let the centre of the column be chosen as 7.0 m above the ground and 6.0 m above the ear level (the ear level being taken as 1.0 m above the ground). The ratio of this height to the length 1 is then 0.20. From Fig. 3 one can get the length of speaker column as 1.3 m and the forward tilt as 17°.

Table II

Normal Incidence Data for Absorption Coefficient

|             | Jack Land Land  | - Las 1                 |                        | D.            | ses (              | ity<br>n³               | Miaci                | bsor | ption     | Coeff       | lcient        | 11 10                | Mamo          | \$               |
|-------------|---|-------------------------|------------------------|---------------|--------------------|-------------------------|----------------------|------|-----------|-------------|---------------|----------------------|---------------|------------------|
| SI. No.     | Name of the Material                                    | Manufacturer            |                        |               | Inickness<br>(cm.) | Density<br>Kg/m³        | 125   250<br>Hz   Hz |      | 500<br>Hz | 1000<br>Hz  | 2000<br>Hz    | 4000<br>Hz           | NRC           | Backing          |
| ikus<br>kok | Sitatex - perforated                                    | M/s. Ply                | wood                   | 2.1           | 1.9                | (,9,                    | (1) TH               |      | 21        | 66          | .67           | TO SOUTH THE         | (stand        | Dist             |
| 1.          | 1600 (Standard)   |                         | Sitapur (U             |               |                    | ( No.                   | .12                  | .17  | .21       | .00         |               |                      | obnar         | Rigid<br>backing |
| 2.          | Sitatex-perforated Ran-<br>dom (standard)               | 6. 01.                  | -do-                   | 1.9           | 1.9                | _                       | .12                  | .18  | .26       | .45         | .48           | .62                  | .34           | 3,               |
| 3.          | Sitatex-perforated 964 (standard)                       | .5. 00.                 | -do-                   | 2.1-          | 1.9                | $\overline{\mathbf{x}}$ | .086                 | .17  | .28       | 51          | .54           |                      | .37           | ,ê ,,            |
| 4.          | Sitatex-perforated 1681 (standard)                      | .69 .51                 | -do-                   | 2.1           | 1.9                |                         | .09                  | .15  | .33       | .54         | .74           |                      | <b>9.44</b> 8 | .6,              |
| 5.          | Sitatex (plain)   | . 18 . 62               | -do-                   | 1.1           | 1.3                | _                       | .13                  | .18  | .21       | .18         | 01            | id <u>W</u> a        | .18           | 7.               |
| 6.          | Sitacore  | 16 .41                  | -do-                   | 2.1           | 2.5                |                         | .05                  | .11  | .28       | .40         | .60           | .43                  | .35           | 0,,              |
| 7.          | Sitatex-perforated 964                                  | .07 .52                 | -do-                   | 0.1           | 1.9                | -                       | .07                  | .13, | .23       | .42         | .66           |                      | .36/          | .01              |
| 8.          | Sitatex perforated 1681 (White)                         | 60, 731, 60             | -do-                   | 61            | 1.9                | O With                  | .09                  | .15  | .30       | .57         | .71<br>Salato | .66                  | .43           | .11.             |
| 9.          | Sitatex-perforated 1600 (White)                         | 4,62 .09                | -do- 08                | 5.0           | 1.9                | n <del>ya</del> Co      | .08                  | .15  | .28       | .62         | .70           | .63                  | .44           | ·\$2.            |
| 0.          | Sitatex-perforated<br>Random (White)                    | .12 .55                 | -do-<br>00. 008 .      | 1.27          | 1.9                | brsor                   | .09                  |      | .28       | .50<br>5516 | .52           | .58                  | .36           | 13. 1            |
| 1.          | Anil board  |                         | Hardboar<br>ombay      | <b>d</b> 2M   | 1.3                | _                       | .08                  | :13  | .15       | .22<br>5518 | .33           | loard<br>mly<br>oard | .21           | .47              |
| 2.          | Fibrosil  |                         | ian Rockw<br>Ltd., Del |               |                    |                         | .07                  |      |           | .66         | .84           | .92                  | .50           | 45.              |
| 3.          | Fibrosil resin bonded slabs                             | .26 .99                 | -do- 80                | 2.5           | 2.5                | is —<br>Deth            | .06                  | .10  | .20       | .46         | .81 a         | .95                  | .39           | .∂               |
| 4.          | Lloyd board   | M/s. Punj<br>(Pvt.) Ltd | j & Sons<br>. New Dell | ے.0<br>. hj-1 |                    | 240                     | .06                  | .25  | .40       | (179)       | .82           | .80                  | .57           | 17.              |
| 5.          | Fibreglass  | 68, 61,                 | -do-                   | 2.0           | 2.5                | 80                      | .07                  | .11  | .15       | .33         | .71           | .92                  | .37           | 19.              |
| 6.          | Spintex   | 18. 14.                 | -do . 04               | 2.5           | 2.5                | 80                      | .09                  | .14  | .22       | .53         | .88           | .93                  | .45           | .16              |
| 7.3         | Fibreglass crown wool                                   | 20 05                   | -do                    |               | 2.5                | 32                      | .11                  | .14  | .27       |             | .71           | .90                  | .37           |                  |
| 8.          | Spintex   |                         | -do <sup>04</sup>      | 17.6          | 2.5                | 64                      | .18                  | .18  | .52       | .46         | .86           | .96                  | .55           | 22.              |
| 9.          | Sample of Vermiculite<br>Cem: Vem 1:6<br>Water: Cem 2:1 | M/s. New<br>Corp., Bo   | kem Produ<br>ombay-14. | icts          | 2.5                | ~                       | .12                  | .19  | .21       | .23         | .26           | .27                  | .22           | - 59             |

<sup>\*</sup>Tested in the Acoustics Laboratory, Central Building Research Institute, Roorkee, India.

More test results of other materials are available on request.

-do- -150 (RB-2) + -do- -200 (RB-3) -do- +100 (RB-1)

24 .04 .30

5.0 · 24 ,31 ,65 5.0 32 ,31 ,67

More test results of other materials are available on request, or come and the contract of the

\* Reverberation Chamber Data for Absorption Coefficient

|                                   | No.        |                             | 210 (2014)     |                      |               |            |                                   |         | less            | Do.        | 2           | Absorption Coefficient |                |                   |                   |            | ents       |                   | ,   | 190700      |             |
|-----------------------------------|------------|-----------------------------|----------------|----------------------|---------------|------------|-----------------------------------|---------|-----------------|------------|-------------|------------------------|----------------|-------------------|-------------------|------------|------------|-------------------|---|-------------|-------------|
| anido                             | SI. N      | Name                        | of th          | ne Mater             | ial           | 02         | Manufac                           | turer   |                 | Thickness  | Density     | H Kg/E                 |                |                   |                   | 1000<br>Hz | 200<br>Hz  |                   | 000<br>Iz   | NRC         | Doct        |
| 1                                 |            | Sitatex<br>(stand           | -perf          | orated 16            | 600 N         | M/s        | Plywood                           | Prod    | ucts            | 1.9        | <u> 304</u> | .0                     | )5             | .10               | .52               | .75        | .80        | 3. (              | 35  | .54         | Rig         |
|                                   | 2.         | Sitatex                     | -perf          | orated<br>andard)    |               | \$.5       | Sitapur (U<br>-do-                | J.P.)   | (0/L)           | 1.9        | _           | .0                     | 5              | 07                | .56               | .68        | .80        | ulen.             |   | .53         | Back        |
| 3                                 | }. ;       | Sitatex<br>Sitatex          | (Sta           | ndard)<br>orated 96  | 54            | .20        | -do-                              |         | Q.1             | 1.9<br>1.9 | 338         | .0.                    |                |                   | 61<br>53          | .78<br>.75 | .91        | .9                | CONTRACTOR OF THE PARTY OF THE | 60<br>59    | ,           |
| 5                                 | i. ;       | (Stand<br>Sitatex<br>(Stand | -perfe         | orated 16            | 581           | .2         | -do-                              |         | 0.L             | 1.9        | -           | .06                    | ),             |                   |                   | 82         | .84        | .99               |   | 57          | "           |
| . 6                               |            | Sitatex<br>White            | -perfo         | orated 96            | 4 8           | .3.        | €1 -do÷.                          |         | Q. IV           | 1.9        |             | .04                    | ).             | )9                | 51                | .75        | .91        | .8.               |   | 57          | ,,          |
| 7.                                |            | itatex                      |                | e                    | l, d          |            | -do-                              |         | F 1             | 1.9        | 384         | .10                    | ) .1           | 18 .              | 62                | .78        | .74        | .6                | 0 4   | 58          |             |
| 8.<br>9.                          | . S        | Sitacor<br>Sitatex<br>White | perfo          | rated 16             | 00            | S. 1       | -do-                              |         | 10.6            | 2.5        | _           | .03                    | 5 .            | 16 .              | 41                | .46        | .70        | .7:               | 2 .4  | 13<br>50    | "           |
| 10.                               | . S        | itatex<br>White)            | perfo          | orated 16            | 681           |            | -do-                              |         |                 | 1.9        | -           | .06                    | 0.             | 7 .:              | 52                | .91        | .91        | .9:               |   | 50          | **          |
| 11.<br>12.                        | r          | itatex-<br>andom            | (Wh            |                      | 1.4           |            | -do-                              |         |                 | 1.9        | _           | .06                    |                |                   | .) 33             | 67         | .76        | .9                | .5  | 5′)         | .8          |
|                                   |            |                             |                | ell<br>C> Ay         | Pv            | t. Li      | he Bomba<br>id. Wallad<br>Bombay. | ce      |                 | 5.0        | 80          | .20                    | .6             | 52 .9             | 9 .               | 93         | .61        | .42               | 2 .7  | 9           | ,,          |
| 13.                               | 10         | ony Bo                      | ard            | \$ 5 mm C10          | l M/s         | s. A       | nil Hardb<br>Bombay               | oard    | 1.              | 27         | 300         | .06                    | .1             | 2 .5              | 5 .               | 66         | .67        | .76               | .5  | 0.4         | .01         |
| <ul><li>14.</li><li>15.</li></ul> | Jo         | andon<br>olly Bo<br>ibrosil | ard            | erforated            | nd in         | : In       | -do-<br>dian Roc                  | kwoo l  |                 |            | 300         | .15                    | .18            |                   |                   | 58         | .76        | .58               | .5  | πΑ<br>1     | ,,          |
| 16.                               | L          | loydwa                      | ool Bo         | pard %               | Co.<br>M/s    | Ltc.<br>Pu | l. Delhi-6<br>ınj & Son           | S       | <br>2.:         | tillo      | a ,.,       | .40                    | .5             |                   |                   | 99         | .99        |                   | .88   |             | ,51         |
| 17.<br>18.                        | Sp         | n bags<br>pintex            | (Resi          | n bonded             | (Pvt          | t.) L      | td., New:                         | Delhi-  |                 | 0 40       |             | 18                     | .69            | .84               |                   |            | .82        | .73               | .81   |             | .13,        |
| 19.                               |            |                             | -do-           |                      |               |            | -do-                              |         | 5.              |            |             | .36                    | .80            |                   | .9                |            | 94         | .73               | .91   |             | ,, [        |
| 20.                               |            | TEVEL:                      | -do-           |                      | 1.61          |            | -do-                              | 08.3    | 5.              |            |             | .36                    | .75            |                   |                   |            | 86         | .73               | .85   |             | ,,          |
| 21.                               |            | 84. 1<br>18. 7              | -do-           | 88. 68.<br>187. 588. | 22            |            | -do-                              | 08 7    | 2               |            |             | 13                     | .32            | .82               |                   |            | .96<br>.96 | .94               | .76<br>.79  |             | ai.         |
| 22.                               |            |                             | -do-<br>-do-   | .46 .86<br>.23 .26   | 58<br>21      | 8          | -do-                              | 10 8    | 5.              |            | 49          | .23                    | .58            |                   | 9.                | 96         | .98        | .94               | .84   | R<br>Bac    | gap<br>ligi |
|                                   | Fib        | reglas                      |                |                      |               |            | -do-<br>oreglass P                | ilkina- | 5.0<br>2.:      | 4.         |             | dino                   |                | .98               | .97               |            | 0:1        | .94               | .89   | 1"          | aii         |
| 25.                               |            | -do-                        | l-100<br>-150  | (RB-1)<br>(RB-2)     | ton           | Ltd.       | , Bombay                          | /-1.    | 2.5             |            |             | 18                     | .23            | .54               |                   |            | 85         |                   | .59   | R           | igid        |
| .6.                               | Antonia in | -do-                        | -200           | (RB-3)               | Copilaltocatu |            | -do-                              |         | 2.5             |            |             | 24<br>17               | .30            | .59               | .78               |            | 92         | .98               | .65   |             | ,,          |
| 7.<br>8.                          | , E        | -do-                        | -100           | (RB-1)               | iten 1        | (lý)       | -do-                              | bliati  | 2.5             | 5 1        |             | 16                     | .23            | .63               | .7                |            | 92<br>84   | .92               | .64<br>.64  | 1'          | ai          |
| o.<br>9.                          |            |                             |                | (RB-2)<br>(RB-3)     |               |            | -do-                              | sidal   | 2.5             |            |             |                        | .36            |                   | 0.8               | 7080       | 91         | .90               | .70   | ga          |             |
| 0.                                |            | -do-                        | -100           | (RB-1)               |               |            | -do-                              | ,       | <b>2</b> .5 5.0 |            |             |                        | .36            | .86<br>.79        | .91               |            | 91         | .98               | .76<br>.76  | Ri          | ,,<br>gid   |
| 1.                                |            | -do-                        | -150           | (RB-2)               |               |            | -do-                              |         | 5.0             | 2          | 4 .         | 35                     | .59            | .96               | .98               |            | 8          | 00                | 00  | Back        | ing         |
| 2.<br>3.                          |            | -do                         | -200<br>-100 ( | (RB-3)<br>(RB-1)     |               |            | -do-                              |         | 5.0<br>5.0      |            | 2 .3        | 31                     | .61            | .97               | .98               | 3 .9       | 8          | .98<br>.98<br>.98 | .88<br>.98<br>.79   |             | ,<br>air    |
| 4.                                |            | -do                         | 150 (          | (RB-2)               |               |            | -do-                              |         | 5.0             | 24         | .3          | 1                      | 65             | 00                | 00                |            |            |                   |   | ga          |             |
| 5.<br>5. S                        |            | -do                         | 200 (          | (RB-3)<br>ng Quilt   |               |            | -do-<br>-do-                      | / / / / | 5.0<br>2.5      | 32         |             | 1 .                    | 65<br>67<br>29 | .98<br>.98<br>.50 | .98<br>.98<br>.71 | .8         | 4.         |                   | .87   | ,,          |             |
| 7. I                              | Fibr       | eglass                      | Rigio          | d Board              |               |            | -do-                              |         | 2.5             | _          |             |                        |                | .65               | .78               | .8         |            |                   | .59   | Rig<br>Back | kin         |

<sup>\*</sup> Tested in the Acoustics Laboratory, Central Building Research Institute, Roorkee, India. More test results of other materials are available on request.

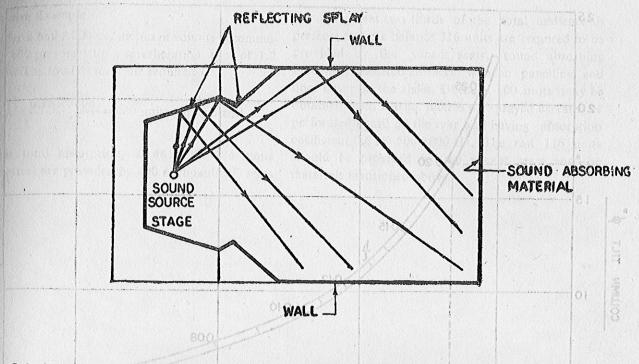


FIG. 1 PLAN OF RECTANGULAR HALL SHOWING USEFUL REFLECTIONS FROM THE WALLS PLUG AND STAGE INSETS.

FIG. 3. Relation between the length of bolumn loudspeaker and column tilt when hand lare known.

times of the design of the state of the stat

HARD REFLECTING SURFACE

HARD REFLECTING SURFACE

THE REAR AREAS.

BALCONY

SOUND SOURCE

FLOOR

USEFUL SOUND REFLECTIONS TO THE REAR SEATS. PATH DIFFERENCE BETWEEN THE DIRECT AND THE REFLECTED SOUND AT NONLISTENING POINT EXCEEDS 12M.

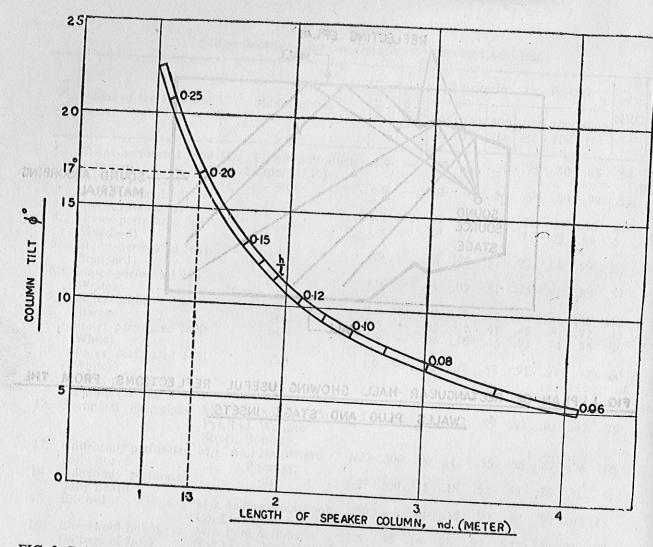


FIG. 3. Relation between the length of column loudspeaker and column tilt when h and l are known.

The column loudspeaker assembly has two main advantages over the ordinary loudspeaker. First it may be used to direct most of the speech towards the useful for reducing acoustic-feedback. audience, thus decreasing the intensity of the reverberant sound which is undesirable for good intelligibility. The second is that the fall off in intensity of the direct sound with distance can be reduced by positioning the column so that more distant listeners receive more of the sound beam. The column should

transmits the beam of sound to the listeners. The low intensity of sound just below the column is highly

Microphones, preferably with unidirectional or cardiod characteristics, a quality amplifier and one or two column loudspeakers correctly designed and located, makes a suitable combination for large or be preferably above the source, and so tilted that it small indoor or outdoor requirements.

USEFUL SOUND REFLECTIONS TO THE REAR SEATS, PATH OFFERENCES BETWEEN

FIG. 2 LONGITUDINAL SECTION THROUGH A HALL SHOWING A CORRECT CEILING LAYOUT FOR

## Illustrative Example

Consider a hall 3,000 cu. metres in volume accommodating 600 persons with a reverberation time of 1,2 seconds. The total absorption required is

$$A = \frac{0.16 \times 3000}{1.2} = 400 \text{ units (sq. metres)}$$

of this total absorption,  $0.46 \times 400 = 184$  units (sq. metres) are provided by 400 occupants of seats

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(assuming that two thirds of the total audience is present) and the balance 216 units are required to be provided by the vacant seats, sound absorbing materials, plastered surfaces, wooden panelling and floor cover on the aisles. Of these, 100 units may be obtained from 200 sq. metres of sprayed asbestos or perforated board on the rear wall having absorption coefficient 0.5 at 500-1000 Hz. The rest 116 units should be provided by the vacant seats and the materials mentioned above.

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There is a demand for short notes summarising available information on selected building topics for the use of Engineers and Architects in India. To meet the need this Institute is bringing out a series of Building Digests from time to time and the present one is the 107th in the series. Readers are requested to send to the Institute their experience of adopting the suggestions given in this Digest.

Prepared by P.S. Bhandari & L.B. Yadava Published by S. Srinivasan Central Building Research Institute, Roorkee, India. February, 1974.

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